

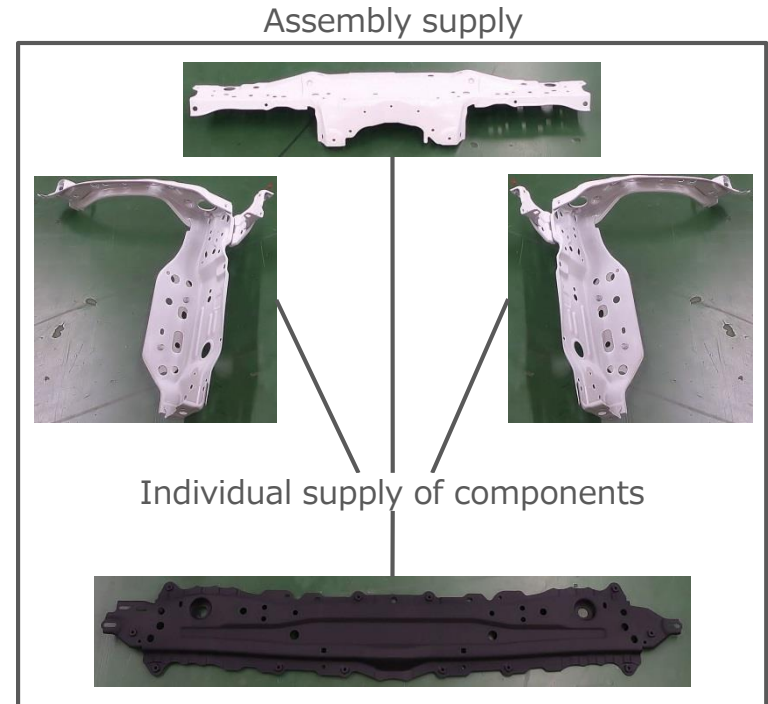
DET Supplemental Document

FS1-2 Radiator Support

Condition

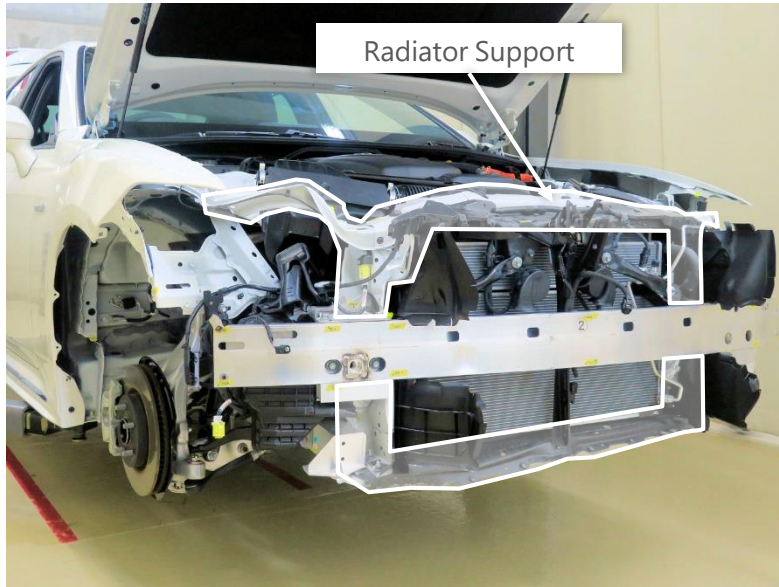
- Vehicle : All vehicle
- Part and Structure : Radiator Support
(Part-supply condition)

Part supply of Radiator Support



Criteria

The Radiator Support should be supplied as an assembly, sub-assembly, or individually to allow replacement depending on the extent of damage.



Part supply of Radiator Support

Assembly supply



Individual supply of components

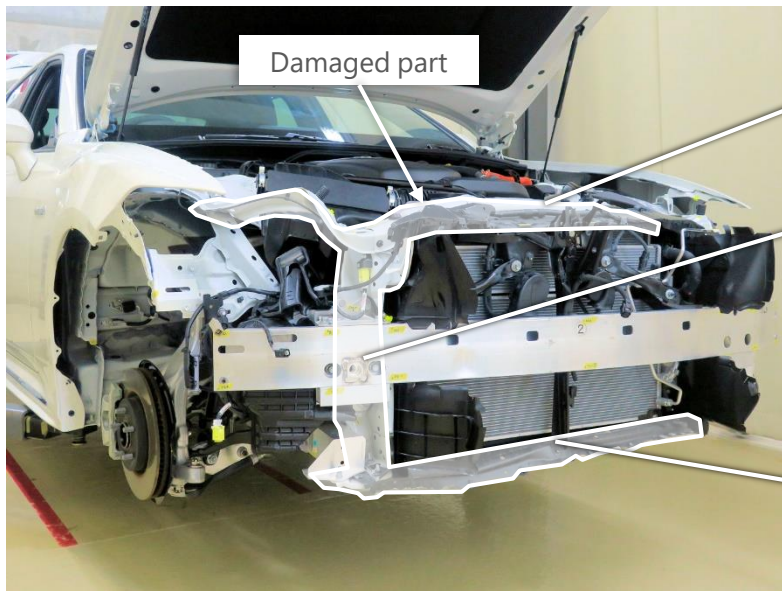


Reason

When the Radiator Support is supplied as an assembly, sub-assembly, or individually, it allows replacement depending on the extent of damage, which reduces the repair cost.

Good example of part supply of Radiator Support

The Radiator Support is supplied as an assembly and individually, which allows replacement depending on the extent of damage.



Part supply of Radiator Support

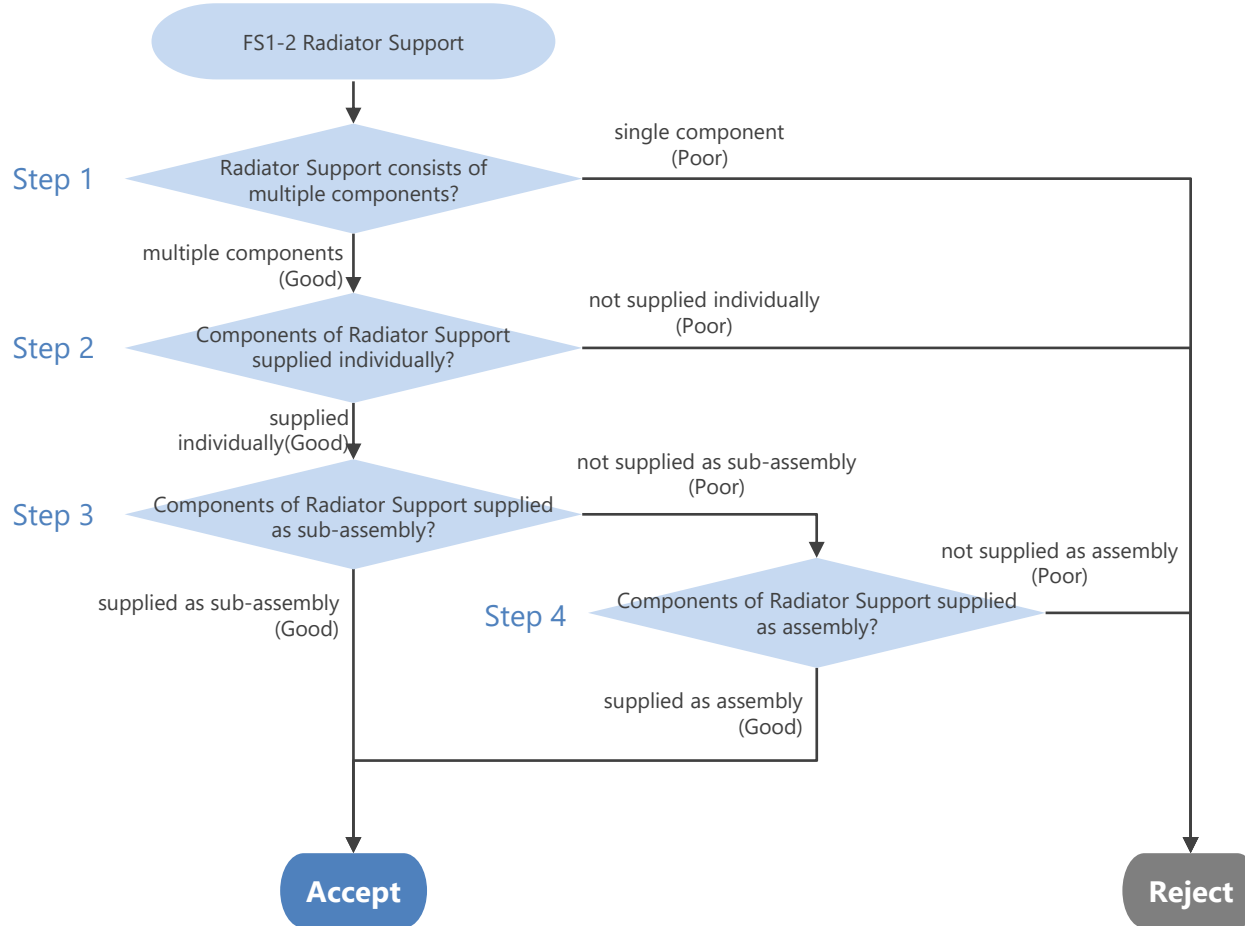
Assembly supply



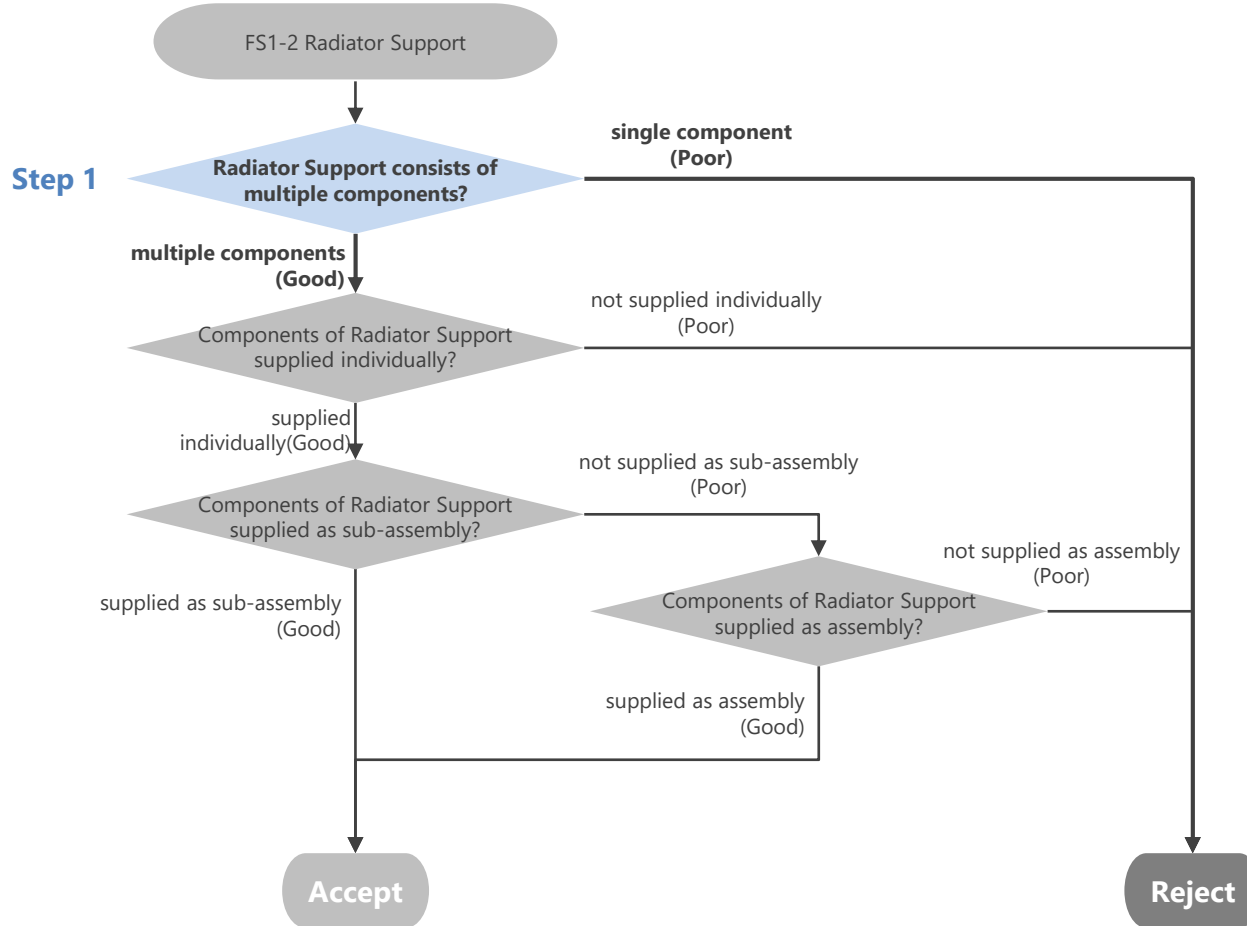
Individual supply of components



Check Flow



Check Flow – Step 1



Check – Step 1

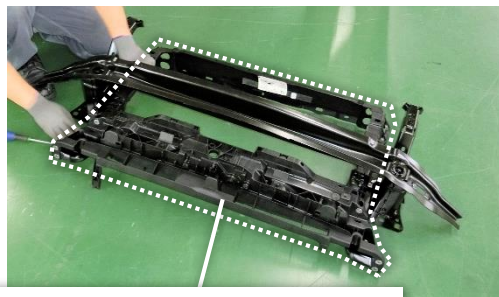
Check if the Radiator Support consists of multiple components.



【Determination】

Good

- When the Radiator Support consists of multiple components and can be disassembled as the left photo, it is determined as Good.

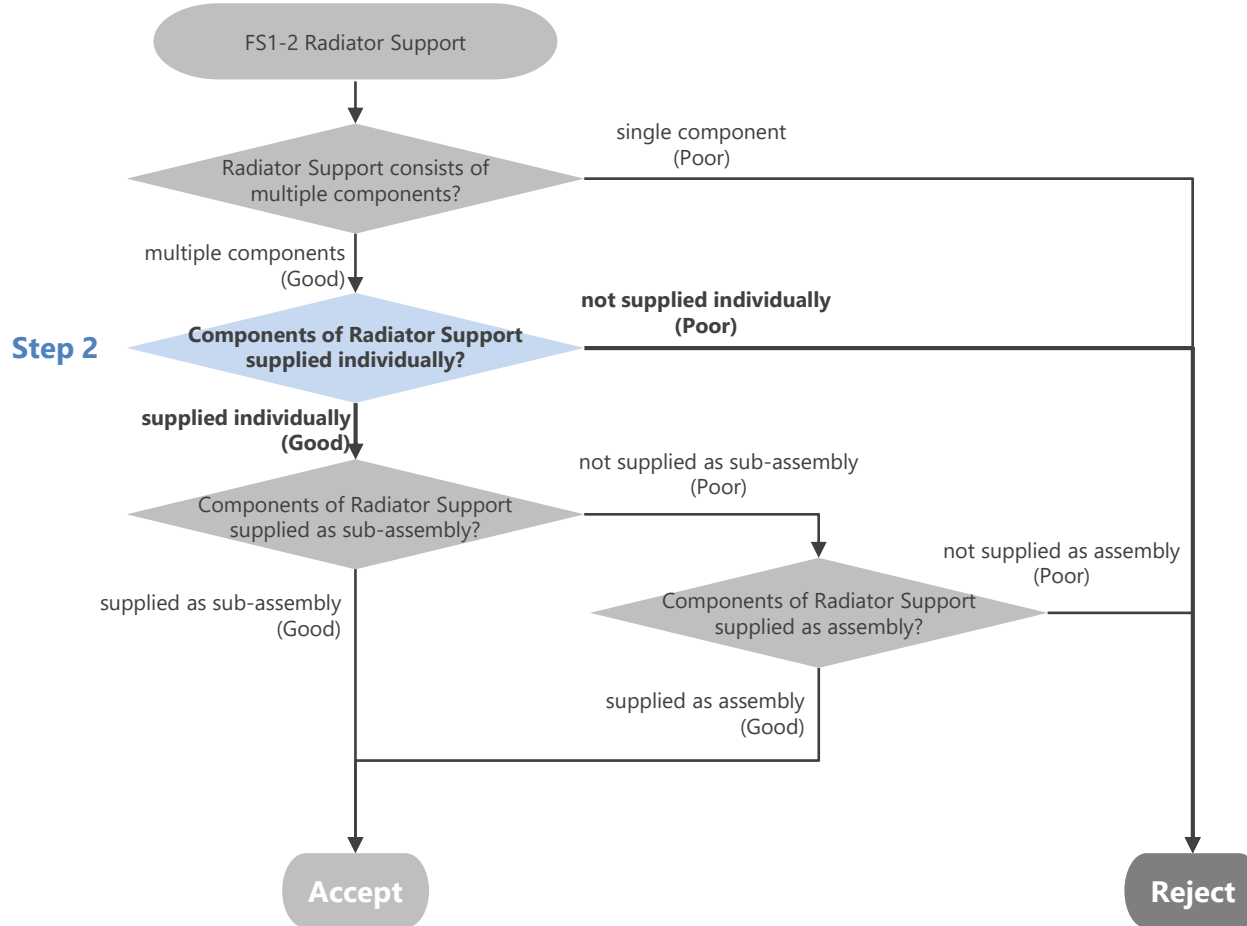


Single component made of resin

Poor

- When the Radiator Support consists of a single component and can not be disassembled, it is determined as Poor and **Reject**

Check Flow – Step 2



Check – Step 2

Check if components of the Radiator Support are supplied individually.

Part supply of Radiator Support



【Determination】

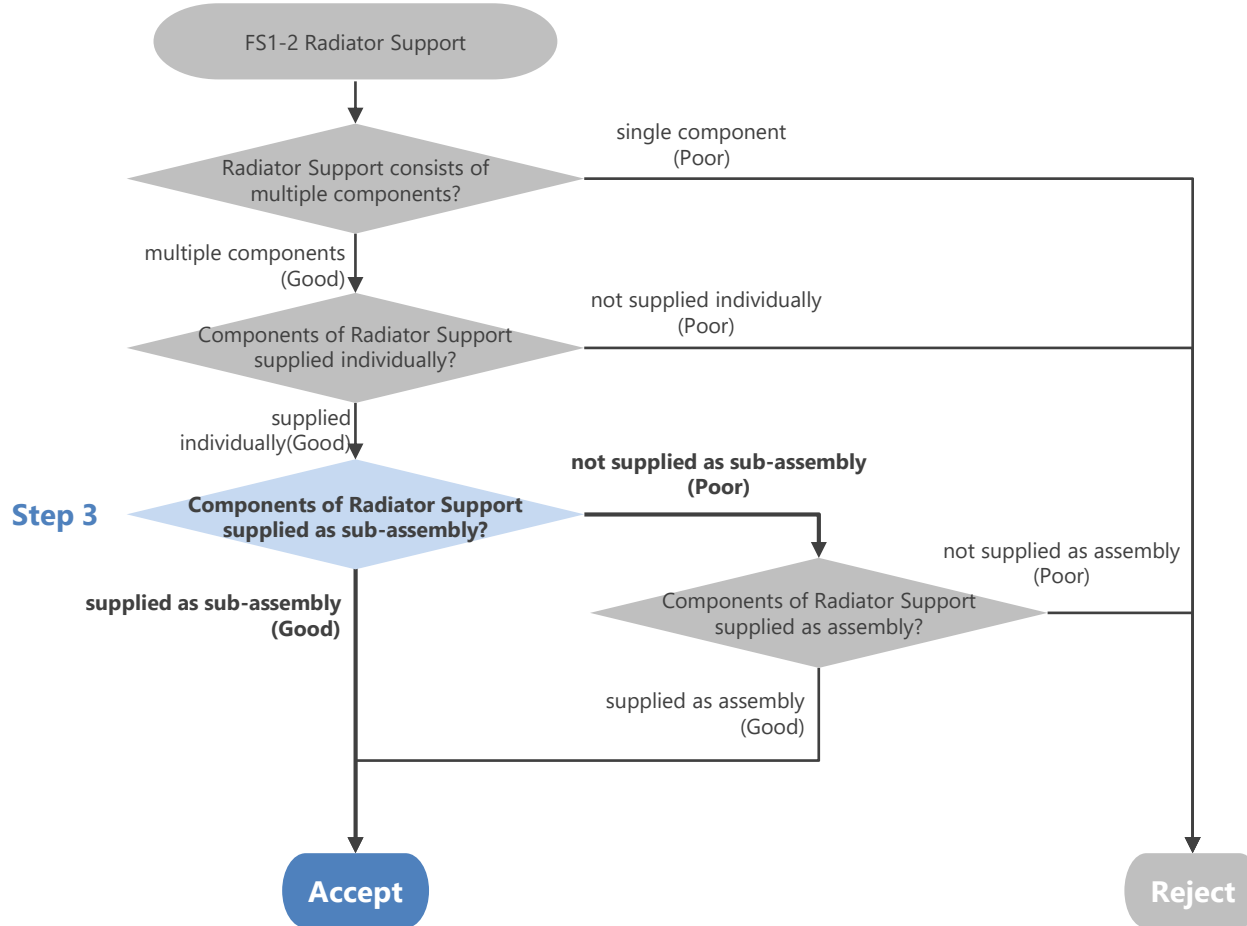
Good

- ☞ When components of the Radiator Support are supplied individually, it is determined as Good.

Poor

- ☞ When components of the Radiator Support are not supplied individually, it is determined as Poor and **Reject**

Check Flow – Step 3



Check – Step 3

Check if components of the Radiator Support are supplied as a sub-assembly which integrate some components of the Radiator Support.

Part supply of Radiator Support

Components supplied as
sub-assembly



Radiator Support
sub-assembly, right



Radiator Support
sub-assembly, left

【Determination】

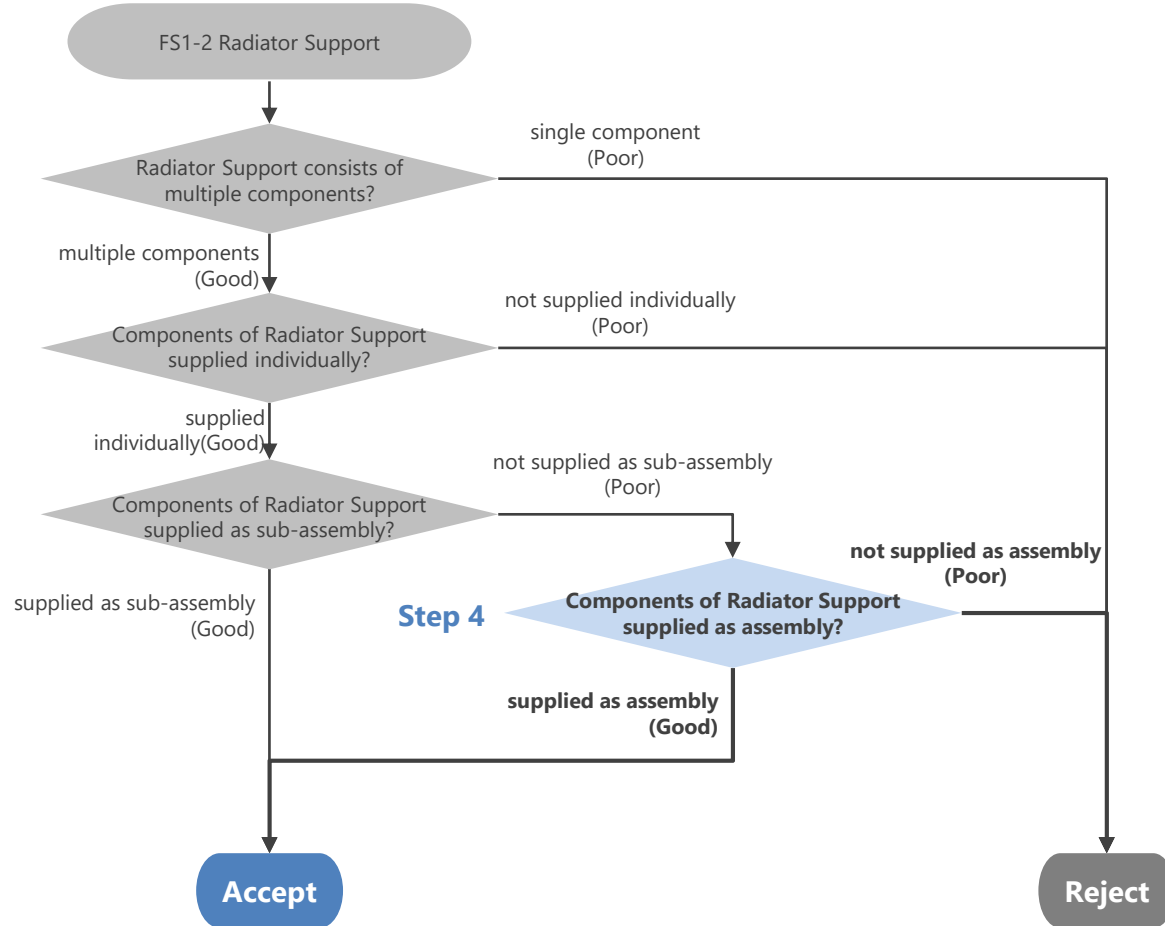
Good

- ☞ When components of the Radiator Support are supplied as a sub-assembly which integrate some components of the Radiator Support, it is determined as Good and **Accept**

Poor

- ☞ When components of the Radiator Support are supplied as a sub-assembly, it is determined as Poor.

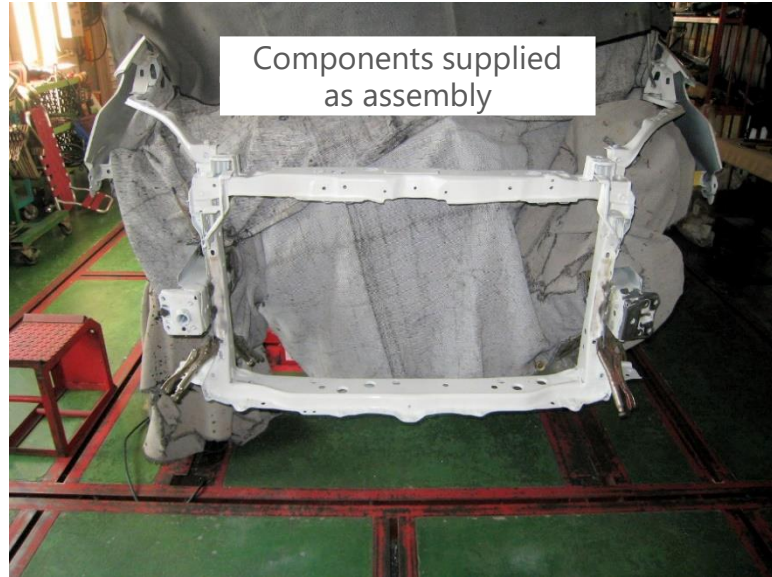
Check Flow – Step 4



Check – Step 4

Check if components of the Radiator Support are supplied as a assembly which integrate all components of the Radiator Support.

Part supply of Radiator Support



【Determination】

Good

- ☞ When components of the Radiator Support are supplied as an assembly which integrate all components of the Radiator Support, it is determined as Good and **Accept**

Poor

- ☞ When components of the Radiator Support are supplied as an assembly, it is determined as Poor and **Reject**